
FX25, FX45, FX28, FX38, FX48, FX58 REPAIR MANUAL COMPLETE CONTENTS

SECTION 00 - GENERAL INFORMATION	2
SECTION 10 - ENGINE	2
SECTION 14 - LIVE P.T.O.	3
SECTION 21 - TRANSMISSION	4
SECTION 23 - 4WD LINES	4
SECTION 25 - FRONT MECHANICAL DRIVE	4
SECTION 29 - HYDROSTATIC TRANSMISSION	5
SECTION 33 - BRAKES AND CONTROL	5
SECTION 35 - HYDRAULIC SYSTEM	5
SECTION 50 - CAB CLIMATE CONTROL	8
SECTION 55 - ELECTRICAL SYSTEM	8
SECTION 60 - PRODUCT FEED	10
SECTION 64 - CUTTERHEAD	12
SECTION 70 - EJECTION	12

The following pages are the collation of the contents pages from each section and chapter of the FX25 - FX58 Repair manual. Complete Repair part # 87051240.

The sections used through out all New Holland product Repair manuals may not be used for each product. Each Repair manual will be made up of one or several books. Each book will be labeled as to which sections are in the overall Repair manual and which sections are in each book.

The sections listed above are the sections utilized for the FX25 - FX58 Forage Harvesters.

SECTION 00 - GENERAL INFORMATION

BOOK 1 - 87051241

Chapter 1 - General

CONTENTS

Section	Description	Page
00.000	General instructions	2
	Safety regulations	5
	Explanation of machine and attachment serial numbers	9
	Units of measure - conversion chart	11
	Tightening torques	12
	Drivelines and components	14
	Lubricant application guide	18

SECTION 10 - ENGINE

BOOK 1 - 87051241

Chapter 1 - Iveco Aifo Engine

CONTENTS

Section	Description	Page
10.101	Cylinder head bolts	2
10.106	Valve clearance	2
10.218	Fuel injectors	3
10.242	Removal and installation of fuel injection pump	4
	Timing	6
10.400	Cooling system	8

SECTION 14 - LIVE P.T.O.

BOOK 1 - 87051241

Chapter 1 - Main Drive Gearbox

CONTENTS

Section	Description	Page
14.100	Removal of the main drive gearbox	2
	Removal of shields and doors	2
	Removal of p.t.o. shafts	4
	Removal of the battery box	4
	Removal of the fuel reservoir	5
	Removal of the main drive belt assembly	9
	Removal of the hydraulic and the hydrostatic pump assembly	9
	Removal of the main drive gearbox	11
	Replacing the rubber damper on the engine output shaft	13
	Splitting the main drive gearbox	14
	Disassembly and assembly of the components in the rear half of the gearbox	14
	Disassembly and assembly of the front half of the gearbox	19
	Removal and disassembly of hydraulic clutch	19
	Removal and installation of the pressure hose	21
	Replacing clutch plates	22
	Replacing the seals in the clutch	23
	Removal and installation of the clutch driven shaft	26
	Installation of the clutch into the gearbox half	27
	Connecting the two gearbox halves together	28
	Installation of the main drive gearbox	30
	Installing the main drive gearbox	30
	Installation of the hydraulic and the hydrostatic pump assemblies	31
	Installation of the main drive belt assembly	32
	Installation of the fuel reservoir	33
	Installing the battery box and the batteries	36
	Installing the PTO shafts	36
	Starting up the forage harvester	37

SECTION 21 - TRANSMISSION

BOOK 1 - 87051241

Chapter 1 - Traction Gearbox

CONTENTS

Section	Description	Page
21.145	Lubrication	2
	Gearbox shafts and shifting diagram	3
	Disassembly of traction gearbox	4
	Assembly of traction gearbox	9

SECTION 23 - 4WD LINES

BOOK 1 - 87051241

Chapter 1 - 4WD Angle Gearbox

CONTENTS

Section	Description	Page
23.000	Removal from the base unit	2
	Disassembly of 4WD angle gearbox	2
	Assembly of 4WD angle gearbox	4
	Installation on base unit	6

SECTION 25 - FRONT MECHANICAL DRIVE

BOOK 1 - 87051241

Chapter 1 - Final Drives

CONTENTS

Section	Description	Page
25.310	Lubrication	2
	Disassembly and assembly of final drives	2

SECTION 29 - HYDROSTATIC TRANSMISSION

BOOK 2 - 87051242

Chapter 1 - Hydrostatic Transmission

CONTENTS

Section	Description	Page
29.212	Lubrication	2
	Hydrostatic circuit and components	4
	Filling and bleeding the hydrostatic system	8
29.216	Hydrostatic pump - Characteristics	10
	Operation of the multifunction valve	12
	Hydrostatic motor - Characteristics	14

SECTION 33 - BRAKES AND CONTROL

BOOK 2 - 87051242

Chapter 1 - Brakes and Control

CONTENTS

Section	Description	Page
33.110	Parking brake adjustment	2
33.202	Replacement of the brake linings	3
	Brake cylinders	4
	Bleeding the brakes	5
	Disassembly and assembly of brake shoes and discs	7

SECTION 35 - HYDRAULIC SYSTEM

BOOK 2 - 87051242

Chapter 1 - General

CONTENTS

Section	Description	Page
35.000	Torque tables for hydraulic components	2
35.304	Disassembly and assembly of pump group	4

SECTION 35 - HYDRAULIC SYSTEM

BOOK 2 - 87051242

Chapter 2 - Work Hydraulics - Attachment Height Control

CONTENTS

Section	Description	Page
35.000	Circuit diagrams - Attachment height control	2
35.300	Hydraulic reservoir	8
	Low pressure filter	9
	High pressure filter	9
	Non return valve	10
	Breather	11
35.304	Work hydraulics pump	11
	High pressure relief valve	12
35.410	Attachment height control valve (EMR)	12
	Attachment compensation valve	19
	Pressure sensor	21
	Hydropneumatic accumulators	22
	Attachment lift cylinders	24

SECTION 35 - HYDRAULIC SYSTEM

BOOK 2 - 87051242

Chapter 3 - Work Hydraulics - Base Unit

CONTENTS

Section	Description	Page
35.000	Circuit diagrams - Base unit	2
35.310	Stack valves	9
	Load sensing valve	11
	Cutterhead reverse drive motor	12
	Spout rotation pressure relief valve	15
	Quick release couplings	17
	Spout lift cylinder	18

SECTION 35 - HYDRAULIC SYSTEM

BOOK 2 - 87051242

Chapter 4 - Steering Hydraulics

CONTENTS

Section	Description	Page
35.000	Circuit diagrams - Steering hydraulics	2
35.310	Steering hydraulics pump	7
	Steering valve	8
	Steering cylinders	9

SECTION 35 - HYDRAULIC SYSTEM

BOOK 2 - 87051242

Chapter 5 - Low Pressure Hydraulics

CONTENTS

Section	Description	Page
35.000	Circuit diagrams - Low pressure hydraulics	2
35.300	Low pressure hydraulic reservoir	16
	Oil filter	16
	Oil change and fill procedure	17
35.310	Low pressure pump	18
	Low pressure valve	20
	Main drive belts tensioning cylinder	25
	Spout deflector cylinder	26

SECTION 35 - HYDRAULIC SYSTEM

BOOK 2 - 87051242

Chapter 6 - Hi-Flow Hydraulics

CONTENTS

Section	Description	Page
35.000	Circuit diagrams - Hi-flow hydraulics	2

SECTION 50 - CAB CLIMATE CONTROL

BOOK 2 - 87051242

Chapter 1 - Cab Climate Control

CONTENTS

Section	Description	Page
50.000	Correct use of the air conditioning system	2
	Storage maintenance	2
50.200	Air conditioning circuit and component specifications	3
	Compressor clutch replacement	6
50.206	Ventilation unit	10

SECTION 55 - ELECTRICAL SYSTEM

BOOK 3 - 87051243

Chapter 1 - Electrical Circuits

CONTENTS

Section	Description	Page
55.000	General information	2
55.100	Connectors	11

SECTION 55 - ELECTRICAL SYSTEM

BOOK 3 - 87051243

Chapter 3 - Wiring Diagrams FX NA

CONTENTS

Section	Description	Page
55.000	Wiring diagrams FX NA	2

SECTION 55 - ELECTRICAL SYSTEM

BOOK 4 - 87051244

Chapter 4 - Can Network Basics

CONTENTS

Section	Description	Page
55.000	General layout electronic system	2
	Can spy	6
	Error codes messages	14
	Fault finding routine	16

SECTION 55 - ELECTRICAL SYSTEM

BOOK 4 - 87051244

Chapter 5 - Calibration

CONTENTS

Section	Description	Page
55.000	Machine calibration with Laptop	2
	Machine calibration with PDT tool	9

SECTION 55 - ELECTRICAL SYSTEM

BOOK 4 - 87051244

Chapter 6 - Software Update

CONTENTS

Section	Description	Page
55.000	Software update with Laptop	2
	Software update with PDT tool	4

SECTION 55 - ELECTRICAL SYSTEM

BOOK 4 - 87051244

Chapter 7 - Troubleshooting

CONTENTS

Section	Description	Page
55.000	Error messages overview	
	- Machine error messages	2
	- Attachment height control error messages	54
	- Caterpillar error messages	60
	List of Can identifier	62
	Detailed analysis per function	89

SECTION 60 - PRODUCT FEED

BOOK 5 - 87051245

Chapter 1 - Feed Rolls

CONTENTS

Section	Description	Page
60.103	Removal and installation of lower feed rolls	2
60.107	Inspection between upper feed rolls and cutterhead	7
	Flip down upper feed rolls	10
	Detaching - attaching of attachment with upper feed rolls	12
	Removal - installation of upper feed rolls	17
	Disassembly and assembly of upper feed roll drive chain box	22

SECTION 60 - PRODUCT FEED

BOOK 5 - 87051245

Chapter 2 - Length-Of-Cut and Feed Roll Drive Gearbox

CONTENTS

Section	Description	Page
60.122	Gearbox shafts and shifting diagram	2
	Removal of length-of-cut gearbox from the chopperbody	4
	Length-of-cut gearbox assembly	5
	Length-of-cut gearbox disassembly	12
	Installation of length-of-cut gearbox on the chopperbody	27

SECTION 60 - PRODUCT FEED

BOOK 5 - 87051245

Chapter 3 - Electromagnetic Reversing Gearbox

CONTENTS

Section	Description	Page
60.165	Operation of electromagnetic reversing gearbox	2
	Removing the reversing gearbox from the machine	6
	Disassembly and assembly of the electromagnetic clutch (type Warner)	8
	Burnishing procedure of the electromagnetic clutch (type Warner)	11
	Disassembly and assembly of the electromagnetic clutch (type Stromag)	13
	Removal and installation of feed roll and attachment drive safety clutch	18
	Disassembly and assembly of the reversing gearbox	20

SECTION 64 - CUTTERHEAD

BOOK 5 - 87051245

Chapter 1 - Chopping

CONTENTS

Section	Description	Page
64.000	Splitting of components	2
	Attaching and detaching the attachment	3
	Removal - installation of chopper body with A-frame	5
	Removal - installation of chopper body with hydraulic jack	12
64.106	Removal - installation of rotor and bearings	21
64.130	Removal - installation of cutterhead gearbox	27
	Disassembly and assembly of cutterhead gearbox	28
64.150	Removal - installation of shearbar	34
	Removal and installation of shearbar support	37

SECTION 70 - EJECTION

BOOK 5 - 87051245

Chapter 1 - Blower

CONTENTS

Section	Description	Page
70.000	Inspection between cutterhead and blower	2
70.120	Removal and installation of blower	3
70.100	Removal and installation of blower gearbox	4
	Disassembly and assembly of blower gearbox	6

SECTION 00 - GENERAL INFORMATION

Chapter 1 - General

CONTENT

Section	Description	Page
00.000	General instructions	2
	Safety regulations	5
	Explanation of machine and attachment serial numbers	9
	Units of measure - conversion chart	11
	Tightening torques	12
	Drivelines and components	14
	Lubricant application guide	18

GENERAL INSTRUCTIONS**IMPORTANT NOTICE**

All maintenance and repair work described in this manual must be performed exclusively by NEW HOLLAND service technicians, in strict accordance with the instructions given and using any specific tools necessary.

Anyone performing the operations described herein without strictly following the instructions is personally responsible for any eventual injury or damage to property.

SHIMMING

For each adjustment operation, select adjusting shims and measure individually using a micrometer, then add up the recorder values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value indicated for each on shim.

ROTATING SHAFT SEALS

For correct rotating shaft seal installation, proceed as follows:

- before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes
- thoroughly clean the shaft and check that the working surface on the shaft is not damaged
- position the sealing lip facing the fluid; with hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will deviate the fluid towards the inner side of the seal
- coat the sealing lip with a thin layer of lubricant (use oil rather than grease) and fill the gap between the sealing lip and the dust lip on double lip seals with grease
- insert the seal in its seat and press down using a flat punch, do not tap the seal with a hammer or mallet
- whilst inserting the seal, check that the it is perpendicular to the seat; once settled, make sure that it makes contact with the thrust element, if required

- to prevent damaging the seal lip on the shaft, position a protective guard during installation operations

O-RING SEALS

Lubricate the O-RING seals before inserting them in the seats, this will prevent them from overturning and twisting, which would jeopardise sealing efficiency.

SEALING COMPOUNDS

Apply one of the following sealing compounds on the mating surfaces marked with an X: RTV SILMATE, RHODORSIL CAF 1 or LOCTITE PLASTIC GASKET.

Before applying the sealing compound, prepare the surfaces as follows:

- remove any incrustations using a metal brush;
- thoroughly de-grease the surfaces using one of the following cleaning agents: trichlorethylene, petrol or a water and soda solution.

BEARINGS

When installing bearings it is advised to:

- heat the bearings to 80 to 90 °C before fitting on the shafts;
- allow the bearings to cool before installing them from the outside.

SPRING PINS

When fitting split socket spring pins, ensure that the pin notch is positioned in the direction of the force required to stress the pin.

Spiral spring pins do not require special positioning.

SPARE PARTS

Only use original NEW HOLLAND spare parts bearing the logo shown below.



Only original spare parts guarantee the same quality, duration and safety as they are the same parts that are assembled during production.

Only original NEW HOLLAND parts can offer this guarantee.

When ordering spare parts, always provide the following information:

Before applying the sealing compound, prepare the surfaces as follows:

- Forage Harvester model (commercial name) and serial number
- engine type and number
- part number of the ordered part, which can be found in the "Microfiches" or the "Spare Parts Catalogue", used for order processing

TOOLS

The tools that NEW HOLLAND propose and illustrate in this manual are:

- specifically researched and designed for use with NEW HOLLAND Forage Harvesters

- essential for reliable repair operations
- accurately built and rigorously tested so as to offer efficient and long-lasting operation

By using these tools, Repair Personnel will benefit from:

- operating in optimal technical conditions
- obtaining the best results
- saving time and effort
- working in safe conditions

NOTE

Wear limit values indicated for certain parts should be considered to be recommended, but not binding. The terms "front", "rear", "right-hand" and "left-hand" (when referred to different parts) are intended as seen from the driving position with the Forage Harvester in the normal direction of movement.

MOVING THE FORAGE HARVESTER WITH THE BATTERY REMOVED

External power supply cables should only be connected to the respective positive and negative cable terminals, using efficient clamps that guarantee adequate and secure contact.

Disconnect all services (lights, windshield wipers, etc.) before starting the Forage harvester.

If the Forage harvester electrical system requires checking, carry out operations with the power supply connected. Once checking is completed, disconnect all services and switch off the power supply before disconnecting the cables.

SAFETY REGULATIONS

WARNING AND DANGER SYMBOL

This warning symbol points out important personal safety messages. Carefully read the following safety regulations and observe advised precautions in order to avoid potential hazards and safeguard your health and safety. In this manual the symbol is accompanied by the following key-words:



WARNING - Warnings concerning unsuitable repair operations that may jeopardise the safety of Repair personnel.

DANGER - Specific warnings concerning potential hazards for operator safety or for other persons directly or indirectly involved.

ACCIDENT PREVENTION

Most accidents or injuries that occur in workshops are the result of non-observance of simple and fundamental safety regulations. For this reason, **IN MOST CASES THESE ACCIDENTS CAN BE AVOIDED** by foreseeing possible causes and consequently acting with the necessary caution and care.

Accidents may occur with all types of machine, regardless of how well the machine in question was designed and built.

A careful and judicious service technician is the best guarantee against accidents.

Precise observance of the most basic safety rule is normally sufficient to avoid many serious accident



Never carry out any cleaning, lubrication or maintenance operations when the engine is running.

SAFETY URLE**General guidelines**

- Carefully follow specified repair and maintenance procedures.
- Do not wear rings, wristwatches, jewellery, unbuttoned or loose articles of clothing such as: ties, torn clothing, scarves, open jackets or shirts with open zips that may remain entangled in moving parts. It is advised to wear approved safety clothing, e.g.: non-slip footwear, gloves, safety goggles, helmets, etc.
- Do not carry out repair operations with someone sitting in the driver's seat, unless the person is a trained technician who is assisting with the operation in question.
- Do not operate the machine or use any of the implements from different positions, other than the driver's seat.
- Do not carry out operations on the machine with the engine running, unless specifically indicated.
- Stop the engine and check that the hydraulic circuits are pressure-free before removing caps, covers, valves, etc.
- All repair and maintenance operations must be carried out using extreme care and attention.
- Service steps and platforms used in the workshop or elsewhere should be built according to standard accident prevention regulations.
- Disconnect the batteries and label all controls to indicate that the Forage Harvester is being serviced. Any parts that are to be raised must be locked in position.
- Do not check or fill fuel tanks, accumulator batteries, nor use starting liquid when smoking or near naked flames, as these fluids are inflammable.
- Brakes are inoperative when manually released for repair or maintenance purposes. Use blocks or similar devices to control the machine in these conditions.

- The fuel nozzle should always be in contact with the filling aperture. Maintain this position until filling operations are completed in order to avoid possible sparks caused by the accumulation of static electricity.
- Only use specified towing points for towing the Forage Harvester. Connect parts carefully. Make sure that all pins and/or locks are secured in position before applying traction. Never remain near the towing bars, cables or chains that are operating under load.
- Transport Forage Harvesters that cannot be driven using a trailer or a low-loading platform trolley, if available.
- When loading or unloading the Forage Harvester from the trailer (or other means of transport), select a flat area capable of sustaining the trailer or truck wheels. Firmly secure the Forage Harvester to the truck or trailer and lock the wheels in the position used by the carrier.
- Electric heaters, battery-chargers and similar equipment must only be powered by auxiliary power supplies with efficient ground insulation to avoid electrical shock hazards.
- Always use suitable hoisting or lifting devices when raising or moving heavy parts.
- Take extra care if bystanders are present.
- Never pour gasoline or diesel oil into open, wide or low containers.
- Never use gasoline, diesel oil or other inflammable liquids as cleaning agents. Use non-inflammable, non toxic commercially available solvents.
- Wear safety goggles with side guards when cleaning parts with compressed air.
- Limit the air pressure to a maximum of 2.1 bar, according to local regulations.
- Do not run the engine in confined spaces without suitable ventilation.
- Do not smoke, use naked flames, or cause sparks in the area when fuel filling or handling highly inflammable liquids.
- Never use naked flames for lighting when working on the machine or checking for leaks.
- All movements must be carried out carefully when working under, on or near the Forage Harvester. Wear protective equipment: helmets, goggles and special footwear.
- When carrying out checks with the engine running, request the assistance of an operator in the driver's seat. The operator must maintain visual contact with the service technician at all times.
- If operating outside the workshop, position the Forage Harvester on a flat surface and lock in position. If working on a slope, lock the Forage Harvester in position. Move to a flat area as soon as is safely possible.
- Damaged or bent chains or cables are unreliable. Do not use them for lifting or towing. Always use suitable protective gloves when handling chains or cables.
- Chains should always be safely secured. Make sure that the hitch-up point is capable of sustaining the load in question. Keep the area near the hitch-up point, chains or cables free of all bystanders.
- Maintenance and repair operations must be carried out in a CLEAN and DRY area. Eliminate any water or oil spillage immediately.
- Do not create piles of oil or grease-soaked rags as they represent a serious fire hazard. Always store rags in a closed metal container. Before starting the Forage harvester or implements, make sure that the driver's seat is locked in position. Also check that there are no persons within the Forage harvester or implement range of action.
- Empty pockets of all objects that may fall unobserved into the Forage harvester parts.
- In the presence of protruding metal parts, use protective goggles or goggles with side guards, helmets, special footwear and gloves.

- When welding, use protective safety devices: tinted safety goggles, helmets, special overalls, gloves and footwear. All persons present in the area where welding is taking place must wear tinted goggles. NEVER LOOK DIRECTLY AT THE WELDING ARC WITHOUT SUITABLE EYE PROTECTION.
- Metal cables tend to fray with repeated use. Always use suitable protective devices (gloves, goggles, etc.) when handling cables.
- Handle all parts carefully. Do not put your hands or fingers between moving parts. Wear suitable safety clothing - safety goggles, gloves and shoes.

START UP

- Never run the engine in confined spaces that are not equipped with adequate ventilation for exhaust gas extraction.
- Never place the head, body, limbs, feet, hands or fingers near fans or rotating belts.

ENGINE

- Always loosen the radiator cap slowly before removing it to allow any remaining pressure in the system to be discharged. Filling up with coolant should only be carried out with the engine stopped or idling (if hot)..
- Never fill up with fuel when the engine is running, especially if hot, in order to prevent the outbreak of fire as a result of fuel spillage.
- Never check or adjust fan belt tension when the engine is running. Never adjust the fuel injection pump when the Forage Harvester is moving.
- Never lubricate the Forage Harvester when the engine is running.

ELECTRICAL SYSTEMS

- If it is necessary to use auxiliary batteries, remember that both ends of the cables must be connected as follows: (+) with (+) and (-) with (-). Avoid short-circuiting the terminals. GAS RELEASED FROM BATTERIES IS HIGHLY INFLAMMABLE. During charging, leave the battery compartment uncovered to improve ventilation. Never check the battery charge using "jumpers" (metal objects placed on the terminals). Avoid sparks or flames near the battery zone. Do not smoke to prevent explosion hazards.
- Before servicing operations, check for fuel or current leaks. Eliminate any eventual leaks before proceeding with work.
- Never charge batteries in confined spaces. Make sure that there is adequate ventilation in order to prevent accidental explosion hazards as a result of the accumulation of gases released during charging operations.
- Always disconnect the batteries before performing any kind of servicing on the electrical system.

HYDRAULIC SYSTEMS

- A liquid leaking from a tiny hole may be almost invisible but, at the same time, be powerful enough to penetrate the skin. Therefore, NEVER USE HANDS TO CHECK FOR LEAKS but use a piece of cardboard or wood for this purpose. If any liquid penetrates skin tissue, call for medical aid immediately. Failure to treat this condition with correct medical procedure may result in serious infection or dermatosis.
- In order to check the pressure in the system use suitable instruments.

WHEELS AND TYRES

- Make sure that the tyres are correctly inflated at the pressure specified by the manufacturer. Periodically check the rims and tyres for damage.

- Stand away from (at the side of) the tyre when checking inflation pressure.
- Do not use parts of recovered wheels as incorrect welding brazing or heating may weaken and eventually cause damage to the wheel.
- Never cut or weld a rim mounted with an inflated tyre.
- To remove the wheels, lock both the front and rear wheels. After having raised the Forage Harvester, position supports underneath, according to regulations in force.
- Deflate the tyre before removing any objects that may be jammed in the tyre tread.
- Never inflate tyres using inflammable gases, as this may result in explosions and injury to bystanders.

REMOVAL AND RE-FITTING

- Lift and handle all heavy parts using suitable hoisting equipment. Make sure that parts are sustained by appropriate hooks and slings. Use the hoisting eyebolts for lifting operations. Extra care should be taken if persons are present near the load to be lifted.
- Handle all parts carefully. Do not put your hands or fingers between parts. Wear suitable safety clothing - safety goggles, gloves and shoes.
- Avoid twisting chains or metal cables. Always wear safety gloves when handling cables or chains.

**Thanks very much for your reading,
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manual**

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